



# Portable THE4S6

**Back-Pull-Out Casing  
3-Blade Impeller  
11.80" Diameter  
4" Discharge  
6" Suction**

**68 Continuous HP  
req'd at 2100 RPM**

**ENGINE:  
Cummins  
QSF2.8 FR94167  
74HP @ 2500RPM  
Final Tier 4**

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## Vaughan E Series Chopper Pump PERFORMANCE CURVE

DO NOT OPERATE PUMP IN DOTTED PORTION OF CURVES. PUMPS MAY EXCEED HP SHOWN IF OPERATED IN DOTTED PORTION OF CURVE. CURVES ARE SUBJECT TO CHANGE WITHOUT NOTICE. EFFICIENCIES SHOWN ARE NOMINAL BOWL. GUARANTEED MINIMUM EFFICIENCIES PER H.I. LEVEL A.