

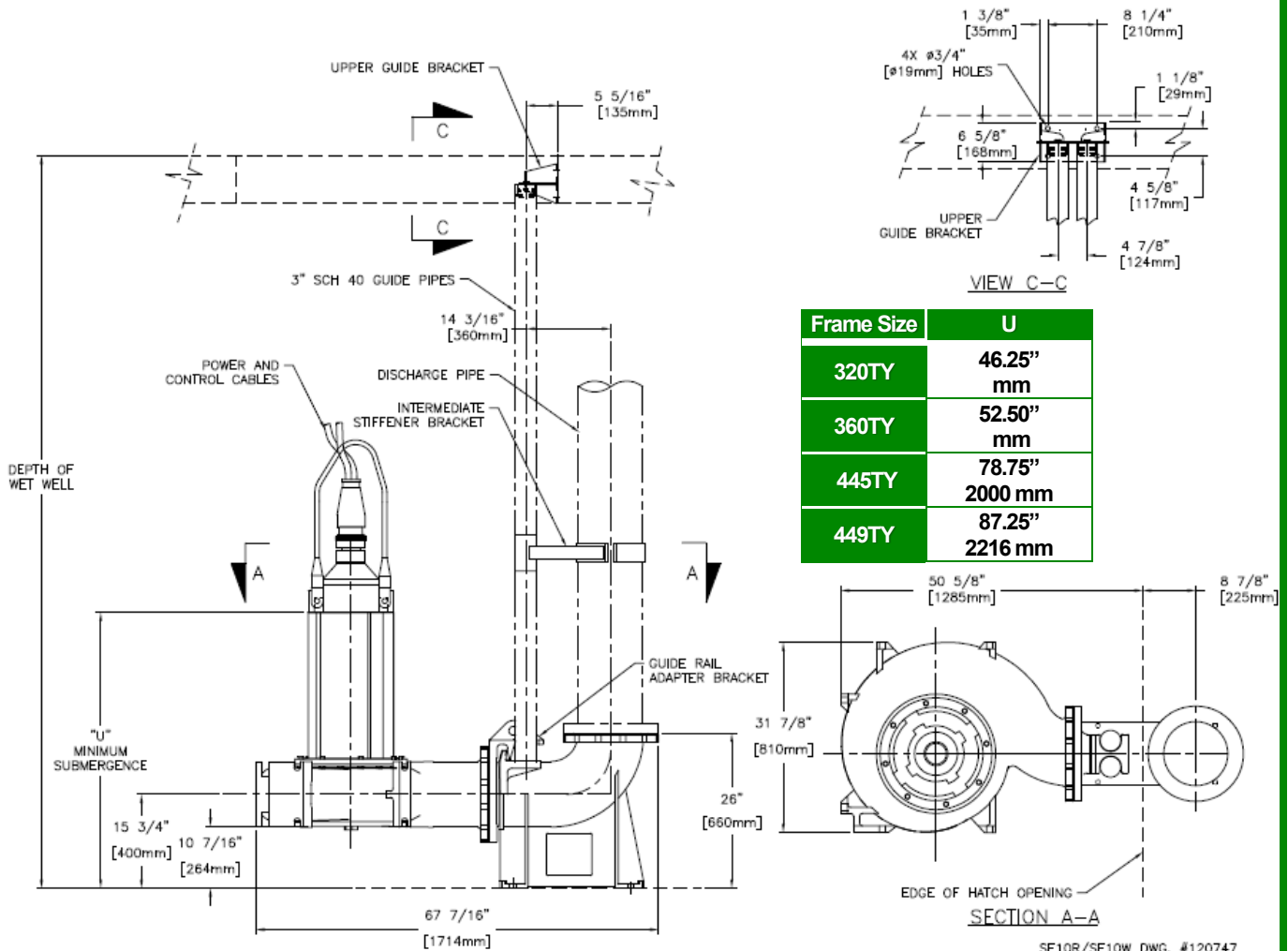


SE10R & SE10W SUBMERSIBLE CHOPPER PUMPS

Materials of Construction:

Casing/Backplate: Cast ductile iron
Impeller/Upper Cutter/External Cutter: Cast alloy steel, heat treated to minimum Rockwell C60
Cutter Bar/Wear Plate: Alloy steel, heat treated to minimum Rockwell C 60
Mechanical Seal: Tungsten carbide
Discharge Flange: ANSI Class 125
Paint: Epoxy

DRAWINGS AND DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION PURPOSES. CONTACT VAUGHAN FOR CERTIFIED CONSTRUCTION PRINTS.



Frame Size	U
320TY	46.25" mm
360TY	52.50" mm
445TY	78.75" 2000 mm
449TY	87.25" 2216 mm



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MADE IN THE
USA

SPECIFICATION: SE10R & SE10W SUBMERSIBLE CHOPPER PUMPS

The submersible chopper pump shall be specifically designed to pump waste solids at heavy consistencies without plugging or dewatering of the solids. Materials shall be chopped and conditioned by the pump as an integral part of the pumping action. The pump must have demonstrated the ability to chop through and pump high concentrations of solids such as plastics, heavy rags, grease and hair balls, wood, paper products and stringy materials without plugging, both in tests and field applications. Pump shall be manufactured by Vaughan Co., Inc.

DETAILS OF CONSTRUCTION

- A. Casing, Backplate and Wear Plate:** The pump casing shall be of volute design, spiraling outward to the CL 125 flanged centerline discharge. Back pull-out design shall incorporate adjusting sleeves for external adjustment of impeller-to-cutter bar clearance. Casing and backplate shall be cast ductile iron with all water passages to be smooth, and free of blowholes and imperfections for good flow characteristics. Backplate will include a replaceable Rockwell C60 steel wear plate with internal cutter groove with adjustability to maintain 0.030"-0.050" (0.75-1.25 mm) clearance to cut against the rotating impeller pump out vanes for removing fiber and debris.
- B. Impeller:** Shall be a 3 blade (10R) or 5 blade (10W) semi-open type with pump out vanes to reduce seal area pressure. Chopping of materials shall be accomplished by the action of the cupped and sharpened leading edges of the impeller blades moving across the stationary cutter bar at the intake openings, with a set clearance between the impeller and cutter bar of 0.015"-0.025" (0.40-0.65 mm). Impeller shall be cast alloy steel, heat treated to minimum Rockwell C60 and dynamically balanced. The impeller shall be keyed to the shaft and shall have no axial adjustments and no set screws.
- C. Cutter Bar:** Shall be recessed into the pump bowl and contain at least 2 shear bars extending diametrically across the intake opening to within 0.035"- 0.050" (0.90-1.25 mm) of the rotating external cutter tooth to prevent intake opening blockage and wrapping of debris at the shaft area. Chopper pumps utilizing individually mounted shear bars, and which do not have a rotating external cutter extending through to the opposite side of the shear bar, shall not be acceptable. Cutter bar shall be alloy steel heat-treated to minimum Rockwell C60.
- D. Upper Cutter:** Shall be threaded into the wear plate behind the impeller, designed to cut against the pump-out vanes and the impeller hub, reducing and removing stringy materials from the mechanical seal area. Upper cutter shall be cast alloy steel, heat treated to minimum Rockwell C60. The upper cutter teeth are positioned as closely as possible to the center of shaft rotation to minimize cutting torque and nuisance motor tripping. The ratio of upper cutter cutting diameter to shaft diameter in the upper cutter area of the pump shall be 3.6 or less.
- E. External Cutter:** The external cutter shall be used to eliminate binding or build-up of stringy materials at the pump inlet. The external cutter shall consist of opposing cutter wings which shear against the outside surface of the shear bars and the anvil, an integral cast tooth which shears against the adjacent surface of the shear bars, and a hex head sufficiently sized for ease of removal. The external cutter shall be cast alloy steel and heat treated to a minimum Rockwell C60.
- F. Submersible Electric Motor:** The submersible motor shall be U/L or FM listed and suitable for Class I, Group C & D, Division I hazardous locations, rated at ___ HP, ___ RPM, ___ Volts, 50 or 60 Hertz and 3 phase, 1.15 service factor (1.0 for Continuous In-Air) with Class F insulation. Motor shall be equipped with tandem independently mounted mechanical seals in oil bath and with dual moisture sensing probes. Moisture probes must be connected to indicate water intrusion. The inner and outer seals shall be separated by an oil-filled chamber. The oil chamber shall act as a barrier to trap moisture and provide sufficient time for a planned shutdown. The oil shall also provide lubrication to the internal seal. The inner seal shall be a standard John Crane Type 21 or equal, with carbon rotating faces and ceramic stationary faces. The outer seal construction shall be designed for easy replacement. Outer mechanical seal shall be 316 stainless steel metal bellows type with tungsten carbide faces. Seal shall be positively driven by set screws. Elastomers shall be of Viton®. Motor shall include two normally closed automatic resetting thermostats connected in series and imbedded in adjoining phases. The thermostats must be connected per local, state, and/or the National Electric Code to maintain hazardous location rating and to disable motor starter if overheating occurs. Motor frame shall be cast iron, and all external hardware and shaft shall be stainless steel. Motor shall be sized for non-overloading conditions.
- G. Stainless Steel Nameplate:** The stainless steel nameplate giving the manufacturer's model and serial number, rated capacity, head, speed and all pertinent data shall be mounted to a larger stainless steel plaque. Warning tags will be mounted to this same plaque. Plaque is to be fastened to wall or structure adjacent to pump.
- H. Guide Rail System:** Provide a guide rail system consisting of two 3" galvanized or stainless steel guide rails (by others), cast ductile iron pump guide bracket and discharge elbow with mounting feet and Class 125 flanges, a 316 stainless steel upper guide rail mounting bracket and 316 stainless steel intermediate guide rail stiffener bracket every 10 feet.
- I. Optional Spark Proof Guide Rail System:** Provide a non-sparking guide rail system consisting of two 3" galvanized or stainless steel guide rails (by others), cast aluminum bronze pump guide bracket, cast ductile iron discharge elbow with mounting feet and CL 125 flanges, 316 stainless steel upper guide rail mounting bracket, and 316 stainless steel intermediate guide rail stiffener bracket every 10 (3 m) feet. System design shall prevent spark ignition of explosive gases during pump installation and removal.
- J. Surface Preparation:** Solvent wash and Tnemec 431 epoxy (except motor).
- K. Optional Premium Surface Preparation:** Solvent wash, sandblast, and coat with minimum 30 MDFT Tnemec Perma-Shield PL Series 431 epoxy (except motor).